

# Incorporating Ergonomics into a Construction Safety Management System

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# Objectives

- Background of the problem
- Model ergonomic program
- Case study: Development of an ergonomic program

# Background

- Construction workers suffer from high rates of non-fatal injuries, 16% higher than all industries (BLS 2013)
- Overexertion is the leading cause of all injuries, exceeding \$13 billion in 2016 (Liberty Mutual Workplace Safety Index 2017)
- Many construction tasks involve ergonomic risks: forceful exertions, repetitive motions, awkward postures, or hand vibration.

# Ergonomic hazards in common tasks

- handling heavy loads
- performing same tasks repeatedly
- working in poor postures.



# High physical demands leads to injuries

- Musculoskeletal injuries
  - Acute-strains, sprains
  - Chronic-bursitis, tendonitis, carpal tunnel syndrome



- Any body part-low back, neck, wrist, and knee



# Many ergonomic solutions exist

- Ergonomics: the science to reduce/eliminate physical exposures to prevent musculoskeletal disorders

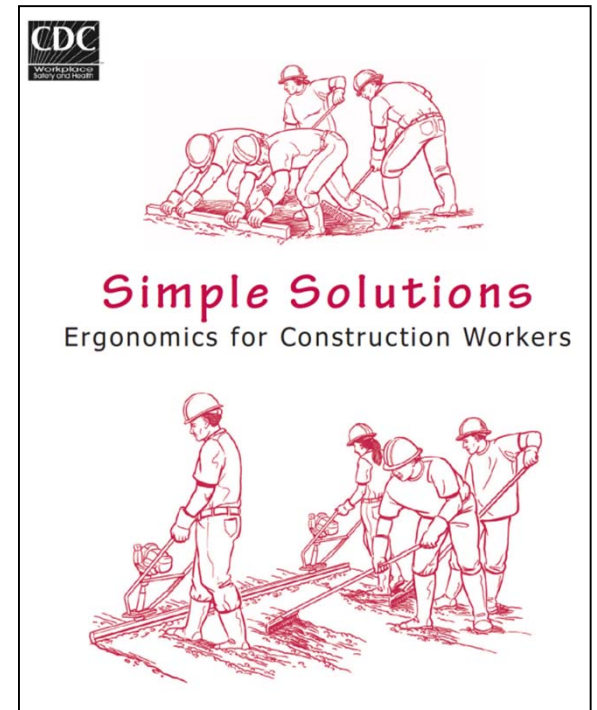
**SIMPLE SOLUTIONS**  
FOR HOME BUILDING WORKERS



A BASIC GUIDE FOR PREVENTING  
**MANUAL MATERIAL  
HANDLING INJURIES**

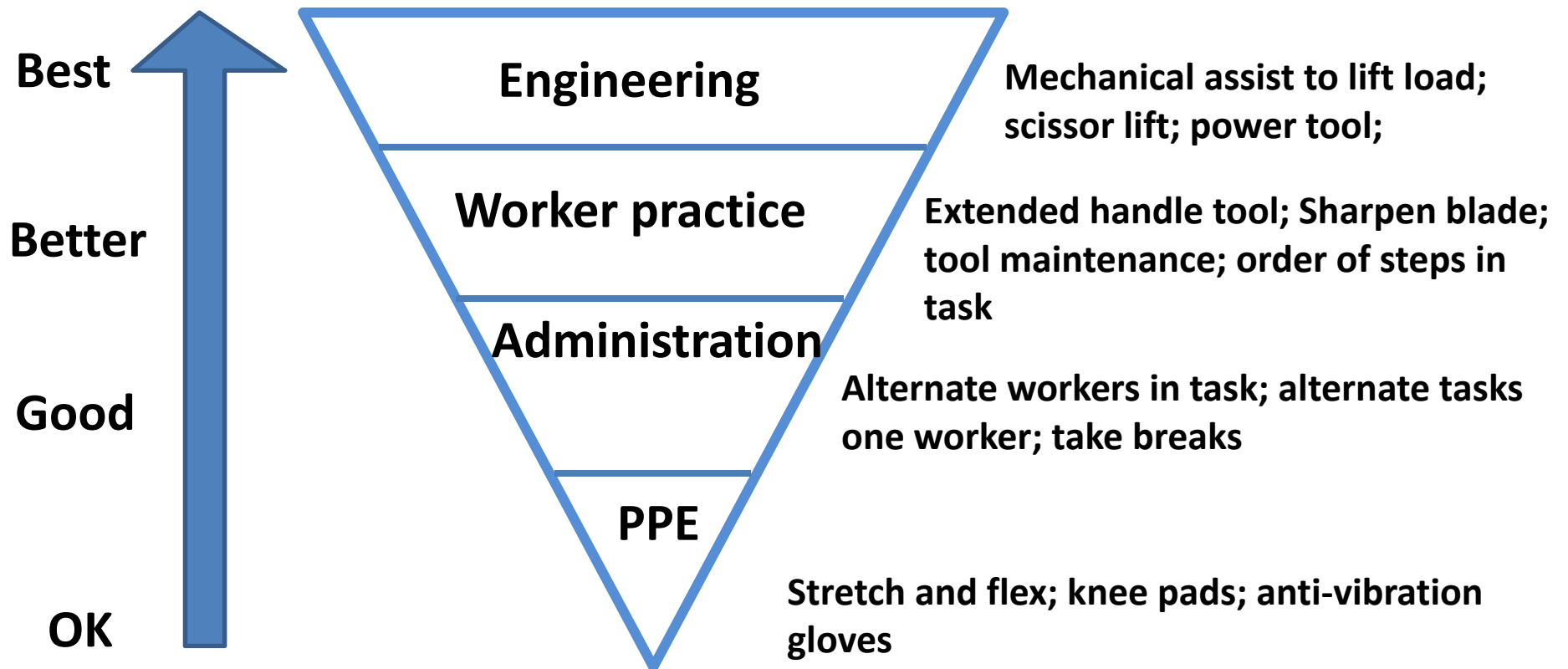
**elcosh**  
Electronic Library of Construction  
Occupational Safety & Health

construction  
**solutions**  
ROI CALCULATOR



# Hierarchy of Controls

## Ergonomic Examples



Ref: Peterson JE , 1973; DHHS (NIOSH),

**Problem:** Bent back to spray sealant



**Solution:** Extended handle sprayer available



Worker identified solution.

**Result:** Device was not available the day task performed; preplanning and communication issue with warehouse



**Problem:** Forceful grip to hand pull carpet

**Solution:** Use automatic carpet puller



Worker identified solution.

**Result:** Significantly less hand force but requires preplanning and coordination to have device available; not useful in small areas nor with old carpet.

# Barriers to use of ergonomic solutions

## Construction organization

- Unstable crews; high worker turnover
- Frequently changing tasks

## Workers

- Don't have solutions when needed
- Don't use solutions if available

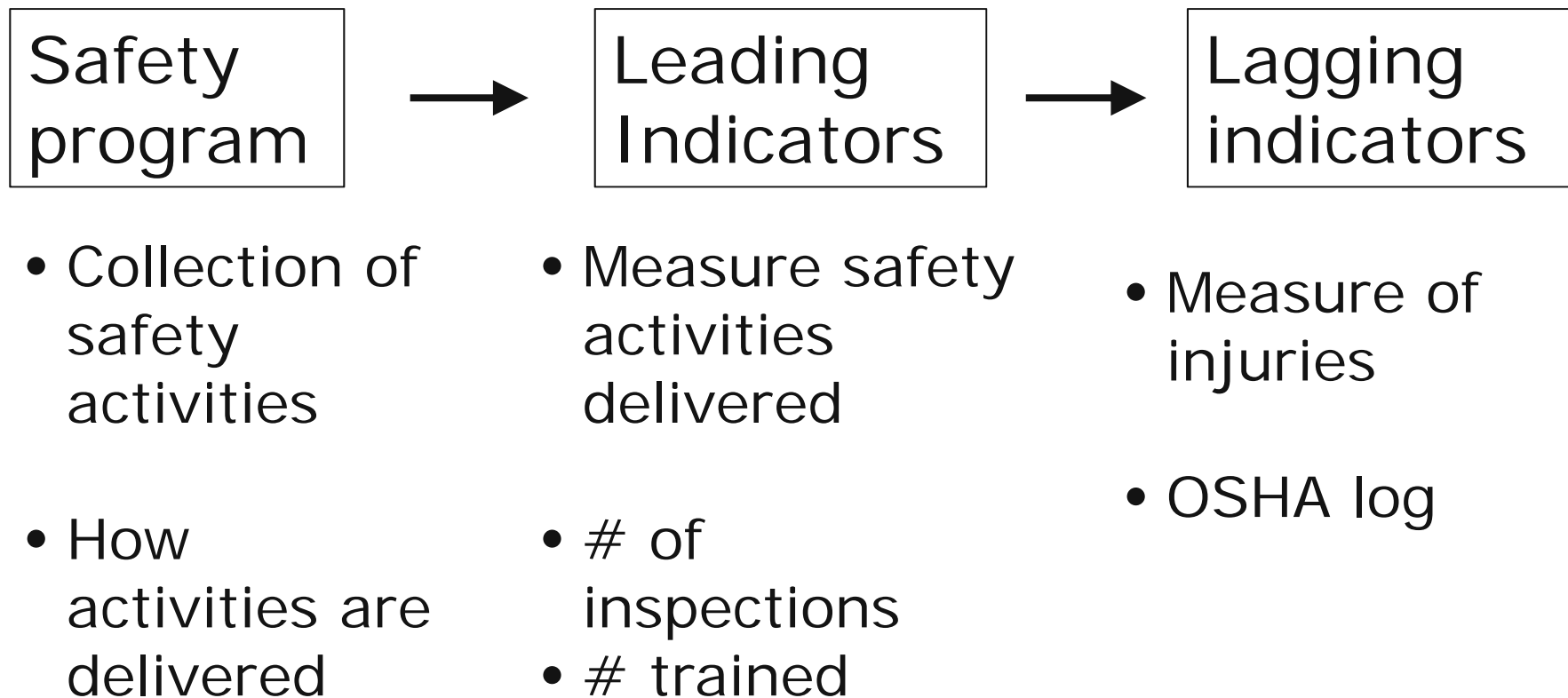
## Specialty Contractor

- Solutions are costly
- Rarely plan for equipment/tools needed on jobs

## Primary contractor

- Planning and schedule rarely consider impact on worker
- Lack task coordination between specialty employers

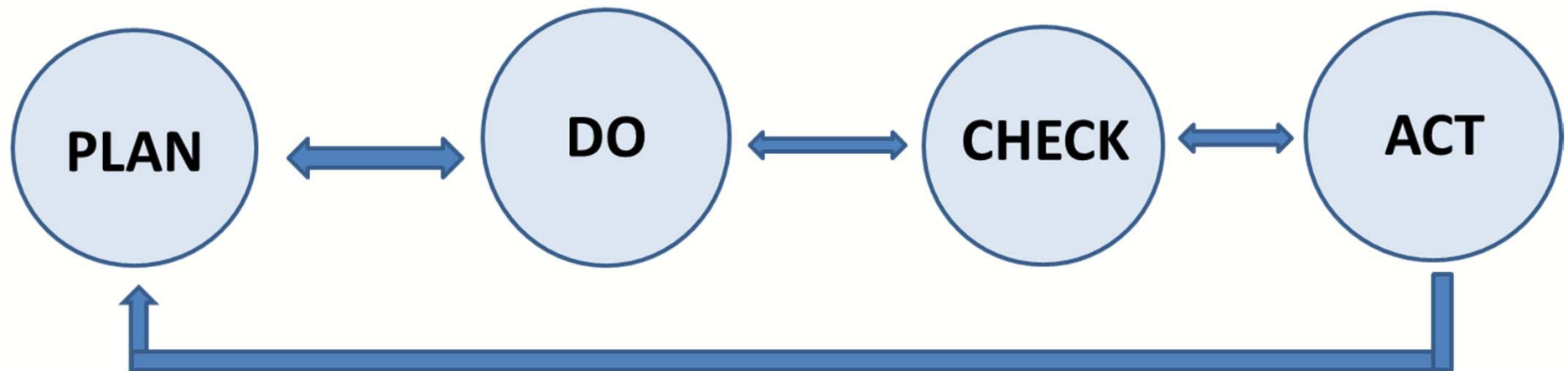
# Conceptual model to eliminate injuries



# Integration of ergonomics into safety

- Most ergonomic activities are “add-ons” to safety programs (Yazdani and Wells 2012)
- Integration requires continuous monitoring in the system

## Safety Management System



# Case study- General Contractor

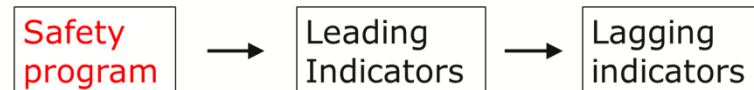


- Find ergonomic activities and information
- Topic in meetings

- Find measures of ergonomics
- Listed on inspections, daily pretask assessments
- Training/Toolbox talks

- Review ergonomic injuries
- Overexertion
- Sprain/strains

# Program Review



- *Safety* is integrated into each construction activity
  - Preconstruction meetings
  - Training
  - Weekly meetings
  - Hazard ID/controls
  - Recognition program
  - Enforcement and accountability
- *Ergonomic gaps*
  - Preconstruction meetings-not listed
  - Weekly meetings- not listed
  - Few activities with reference to ergonomics

# Process measures



			Leading Indicators	
Category	Topic		Pretask Forms	Toolbox talks
Safety	Falls	Hazard ID	40%	18%
		Controls	96%	
Ergonomics	Manual Material handling	Hazard ID	45%	3%
		Controls	19%*	

\*mechanical assist

# Injury Review

Safety program



Leading Indicators



Lagging indicators

- Sprains and Strains: 25% of all injuries
  - Overexertion involving manual lifting: 47%
  - Location of work below knee: 27%
  - Location of work above shoulder: 17%

## Focus of Ergonomics Program:

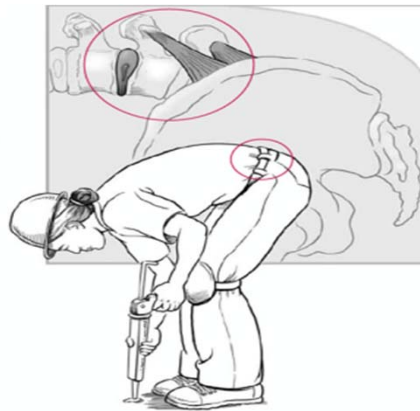
- 3 exposures and “keep it simple”

### I. Manual Material Handling



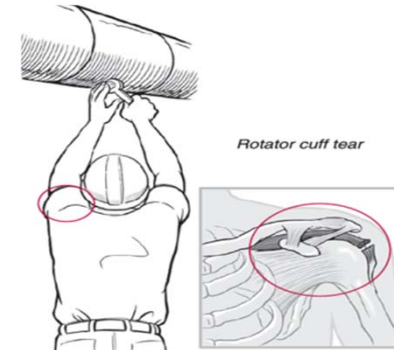
Heavy loads-Lifting

### II. Work with hands below knee



Awkward Posture  
Bent forward

### III. Work with hands above head



Awkward Posture  
Overhead



# Discussions with workers/foreman

- Worker focus groups (3):
  - Workers must figure out best method themselves
  - Sometimes the general contractor helped:
    - kept the job clean;
    - built crates to lift equipment to higher floors before buck hoist installed
- Foreman interviews (11):
  - Few references to ergonomics in daily interactions
  - Sometimes general contractor stopped guys from carrying an object that was too heavy

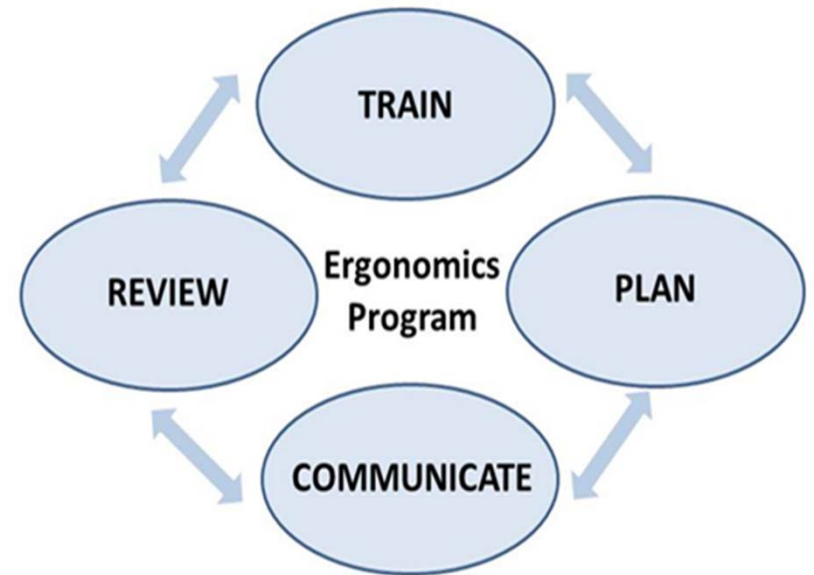
# Review of program

- General Contractor has a well developed safety program
- Little reference to ergonomics in documents and in interactions
- Workers have difficulty using best ergonomic practices
- Common barriers to ergonomics: lack of equipment, schedule issues, staging, manpower; coordination/planning between general, subs, workers

# Develop an ergonomic plan

- Focus on 3 ergonomic exposures
  - Reduce handling heavy objects
  - Work above shoulder
  - Work below knee
- Incorporate information into all written materials and procedures
- Gain approval from Management (safety committee)
- Roll plan out to the organization
  - Educate all employees on ergonomics and the program

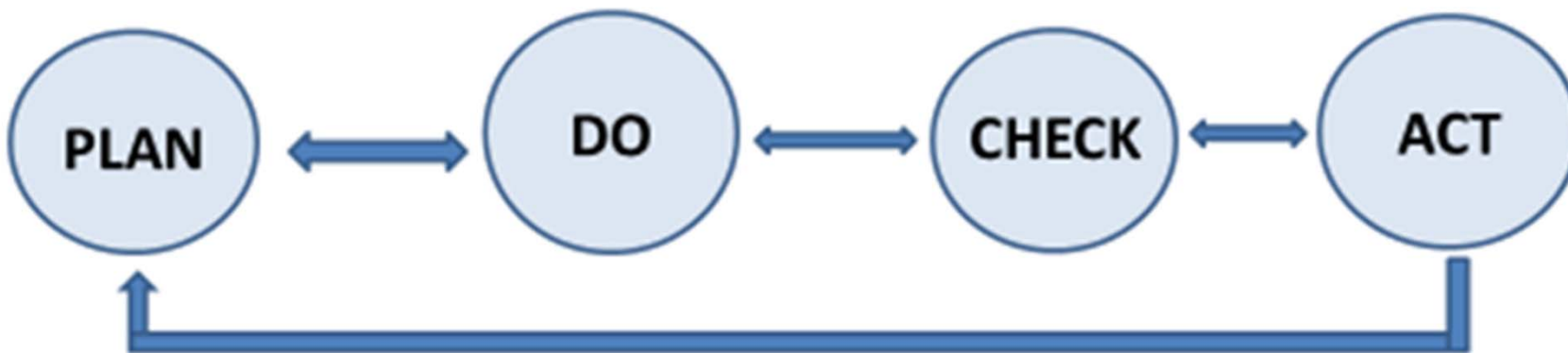
# Ergonomic program



The program includes four main elements:

- 1) PLAN:** Primary contractors and subcontractors work together to plan ergonomic controls
- 2) TRAIN:** Educate all employees (recognize and control risks)
- 3) COMMUNICATE:** Communicate plan to all workers during meetings and by signage
- 4) REVIEW:** Process to monitor effectiveness of the plan

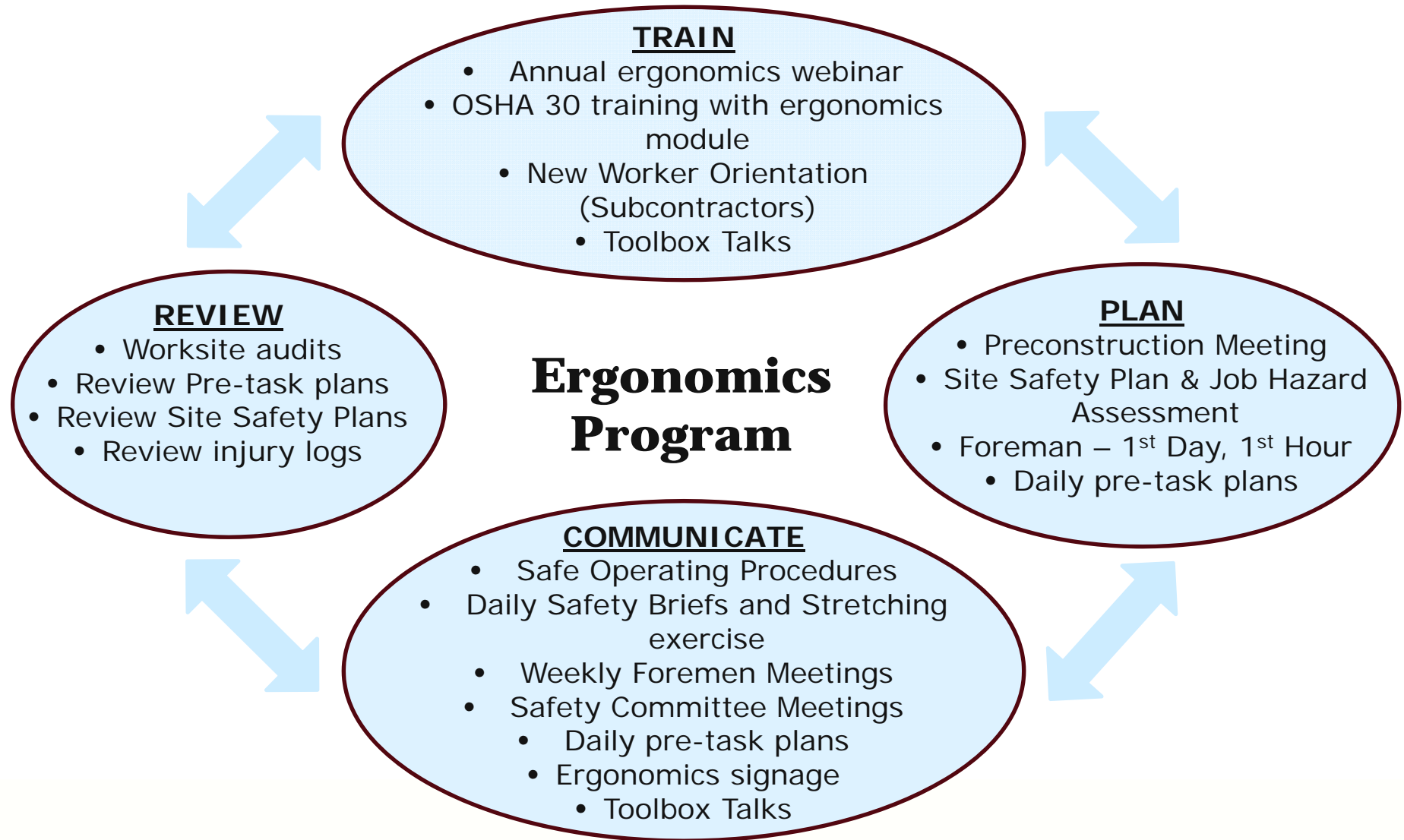
## Safety Management System



## Ergonomics Program



# Program Activities & Documents: Related to Ergonomics



# Ergonomics program

- Consider in all stages of construction
  - Before work onsite
    - Ergonomic needs in the bid
    - Subcontractors plan for ergonomics in site specific safety plan
    - Discuss ergonomics in preconstruction meeting
  - Start of work
    - Worker orientation- review ergonomic principles
    - Discuss expectations for ergonomics
  - During project
    - Review of daily PTSA
    - Discuss in weekly foreman meetings and daily interactions

# Worker training

## ERGONOMICS/SOFT TISSUE INJURY

- Caused by work tasks that are too much for the body, lead to sprains and strains
- Common problem tasks:
  - Manual material handling
  - Work above head
  - Work below knee
- Plan each task to use best practices
  - PTSA form
  - Team communication



Excessive force



Awkward Postures



Rotator cuff tear



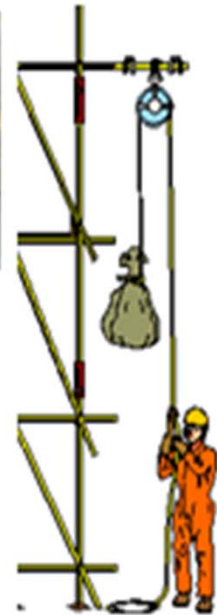
# Worker training

## CONTROLS FOR SOFT TISSUE INJURY

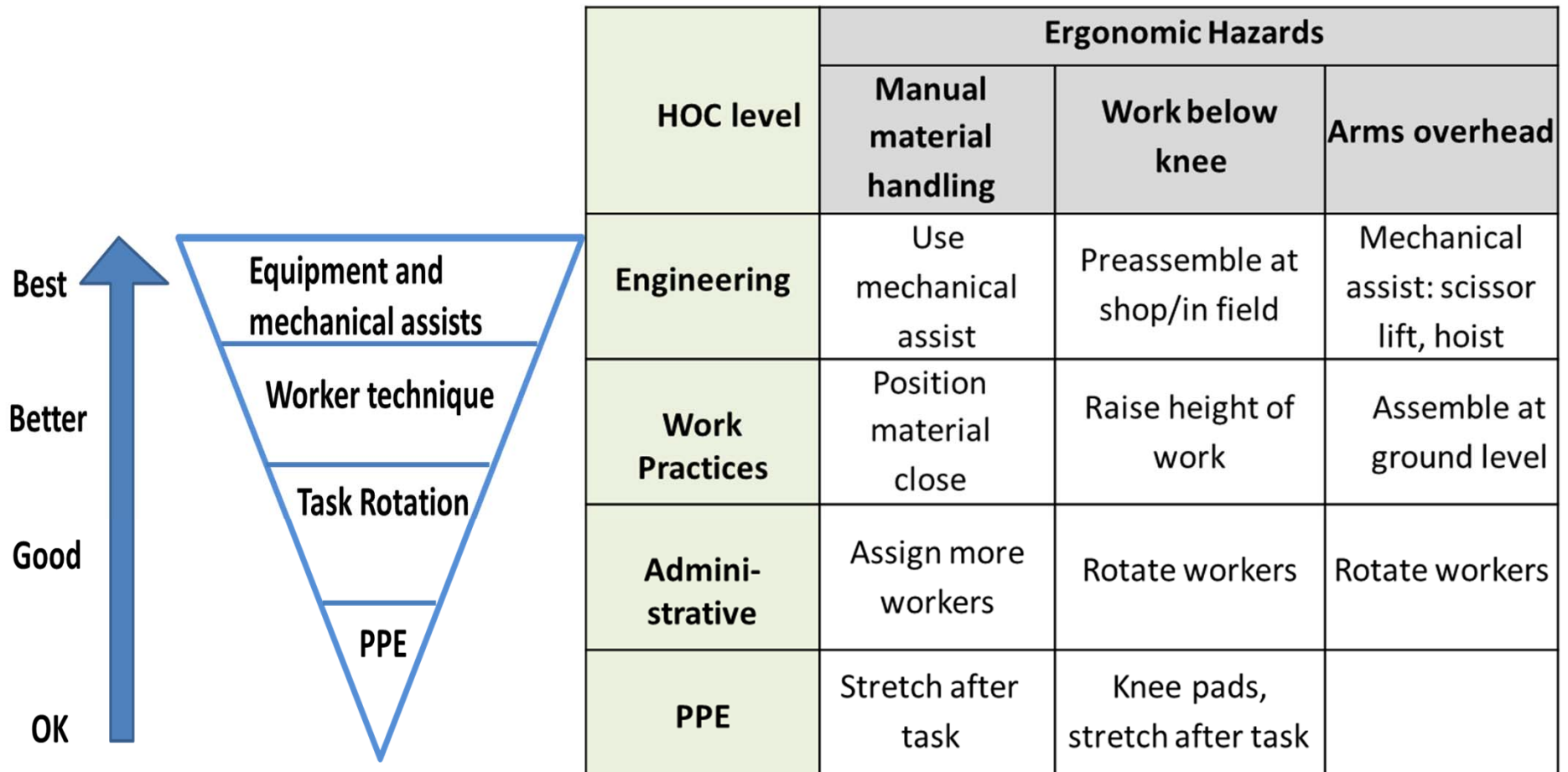
### Manual handling

- Stage deliveries near installation
- Use mechanical means
- Co-worker team lift
- Lift assist tools
- Stretch and Flex (as often as needed)
- Proper lifting technique
- GOOD HOUSEKEEPING

Engineering control is preferred



# Hierarchy of Controls for Ergonomic Hazards

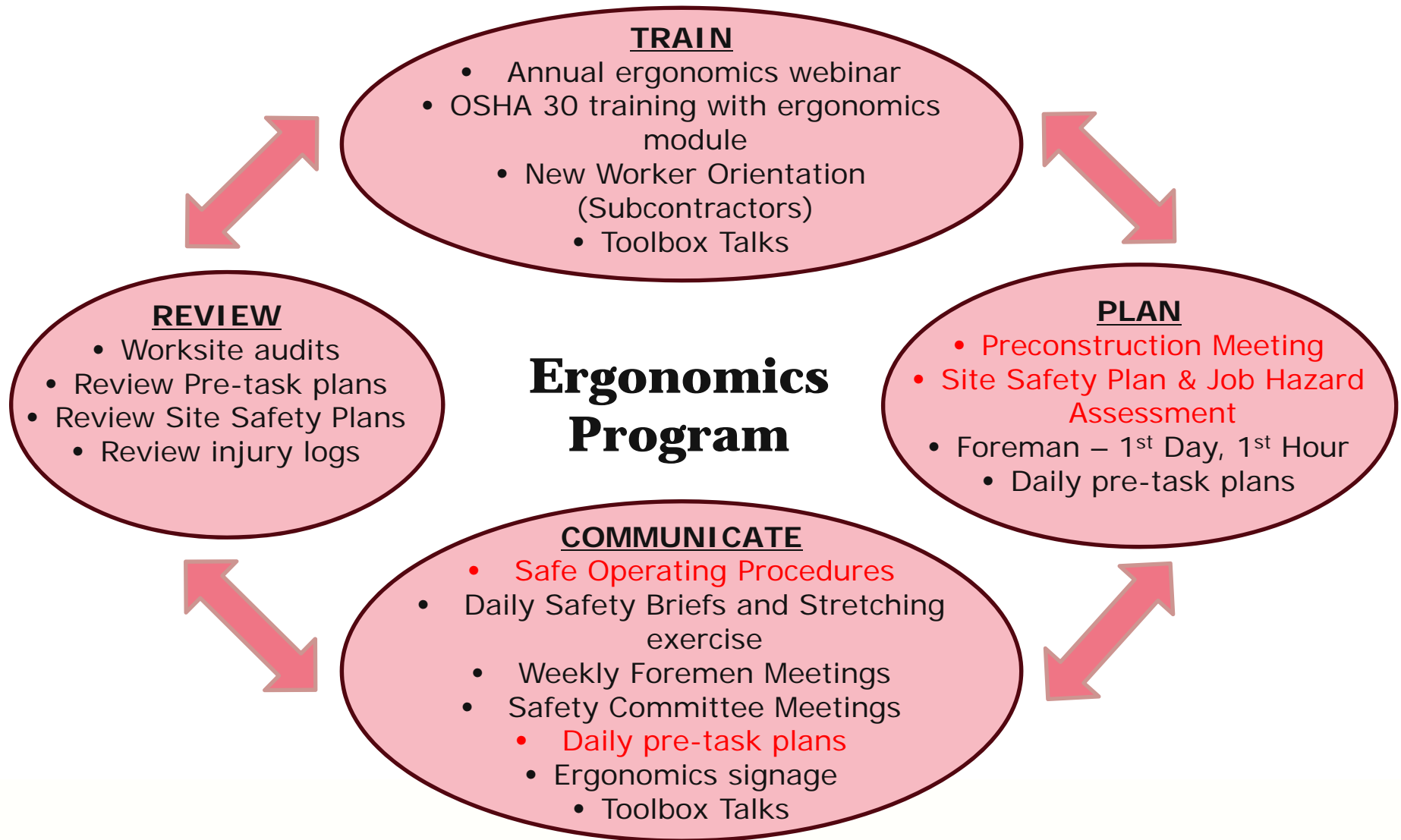


# Review- 1st

			Control	Intervention
Program	Elements	Data Source	(07/2015-04/2016)	(07/2017-01/2018)
Train	Annual training	% trained	0%	90%
	Toolbox talk topic	Ergo	4%	4%
		Falls	11%	13%
Plan	Preconstruction	Notes	12% (6/50)	0% (0/15)
Communicate	Subcontractor meetings	Worker Survey*	34%	53%
	Safety committee	Worker Survey*	64%	68%
Injury Review	Sprain/strain injuries	Company log	28	26

\*research activities

# Modify activities as needed



# Review-2nd

			Control	Intervention	
Program	Elements	Data Source	(07/2015-04/2016)	(07/2017-01/2018)	(02/2018-07/2018)
Train	Annual training	% trained	0%	90%	n/a
	Toolbox talk topic	Ergo	4%	4%	8%
		Falls	11%	13%	19%
Plan	Preconstruction	Notes	12% (6/50)	0% (0/15)	50% (1/2)
Communicate	Subcontractor meetings	Survey	34%	53%	41%
	Safety committee	Survey	64%	68%	68%
Injury Review	Sprain/strain injuries	Company log	28	26	n/a

# Many good practices observed... and shared with others



## **CARTS/WHEELS**

Wheels and wheeled carts help to reduce stress on shoulders, backs, arms and legs.



## **GET CREATIVE**

Lots of tools and equipment are available to help reduce stress

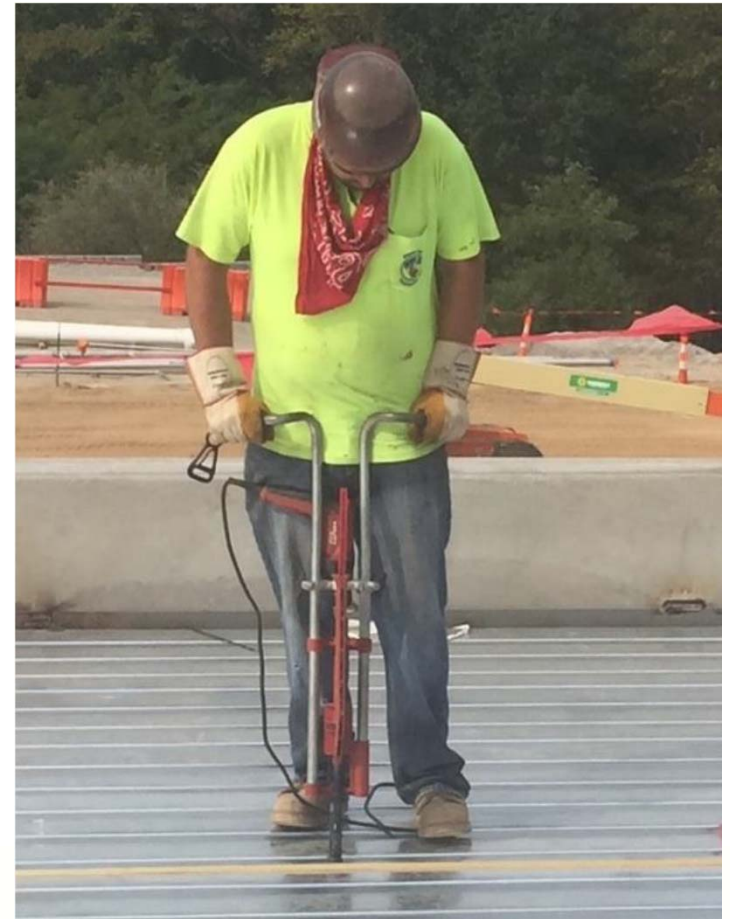
# Shared information on carts, devices, and equipment for manual handling



Launched an ergonomic  
“Best Practice  
Recognition” challenge



“The recent focus on ergonomics has helped us bring **sprain/strain injury rates down by 23%** compared to this time last year.”





# Conclusions

- Ergonomics is rarely integrated into construction safety programs
- Development and integration of ergonomics into a safety program **takes time**. Change in injuries don't happen quickly.
- Must get management commitment
- Create a plan and commit it to paper.
- Start small with a few ergonomic activities and add more over time.
- Small contractors can create a simple but effective program.
- Worker involvement is critical to success.
- **Build a culture around ergonomics and safety**

# Recommendations: build an ergonomics program

1. Review current safety program and indicators (leading and lagging) to select an ergonomic hazard to address.
  - Smaller companies may have no recordable injuries.
  - Evaluate ergonomic information in safety activities. Examine productivity or days absent as indicators.
  - Manual material handling is common in most trades so a good place to start.
2. Identify activities to change or add to address ergonomic hazards.
3. Define and monitor leading indicators.
  - Select a simple measure that can be easily counted (number trained, TBT)
  - Create a specific measure that will be routinely collected (ergonomic item on inspections)
4. Train and communicate ergonomic program to all management and workers.
  - Consider a campaign to launch, safety luncheon, other means to announcement
5. Modify program as needed.

# Questions?

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